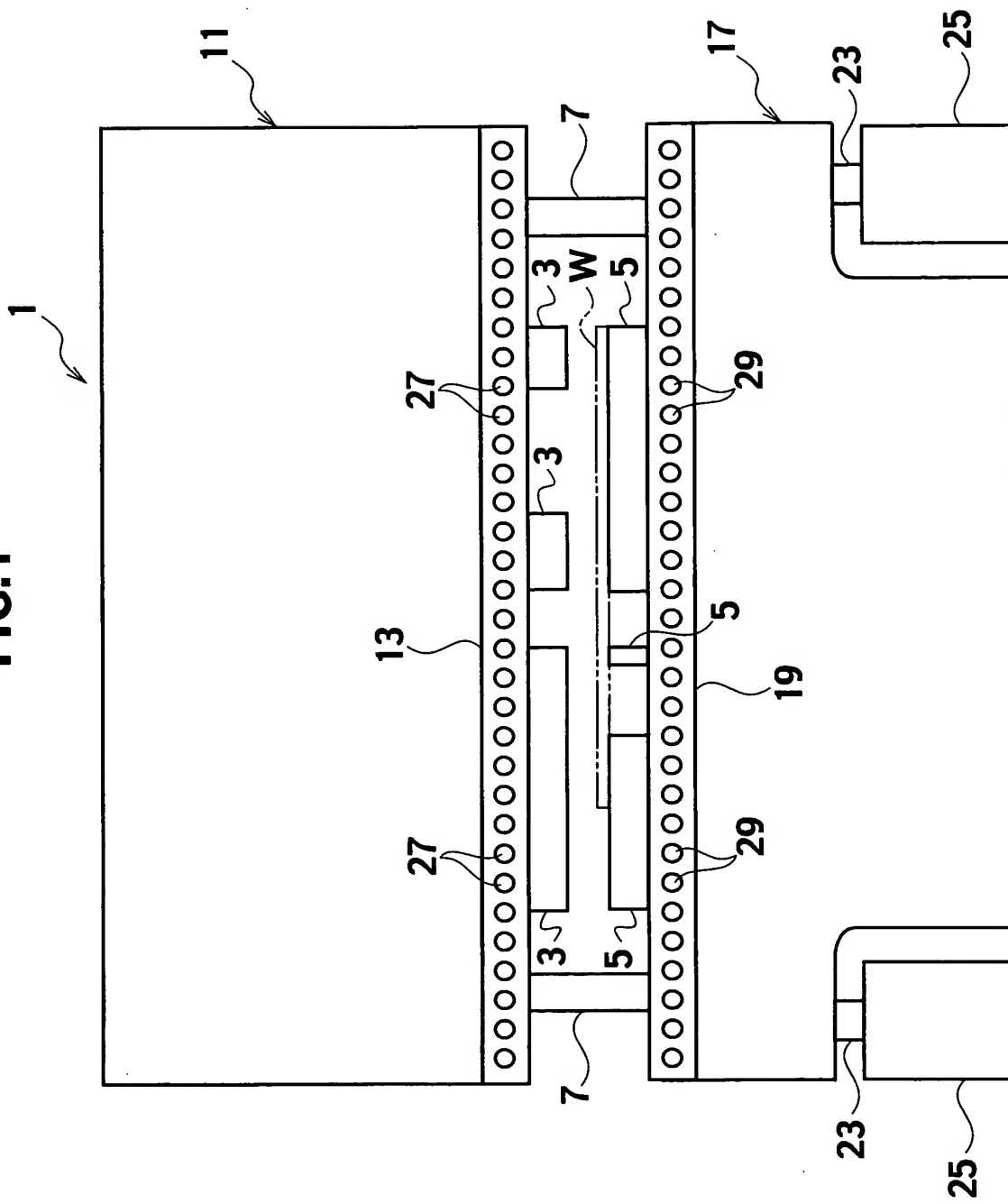


FIG.1



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FIG.2

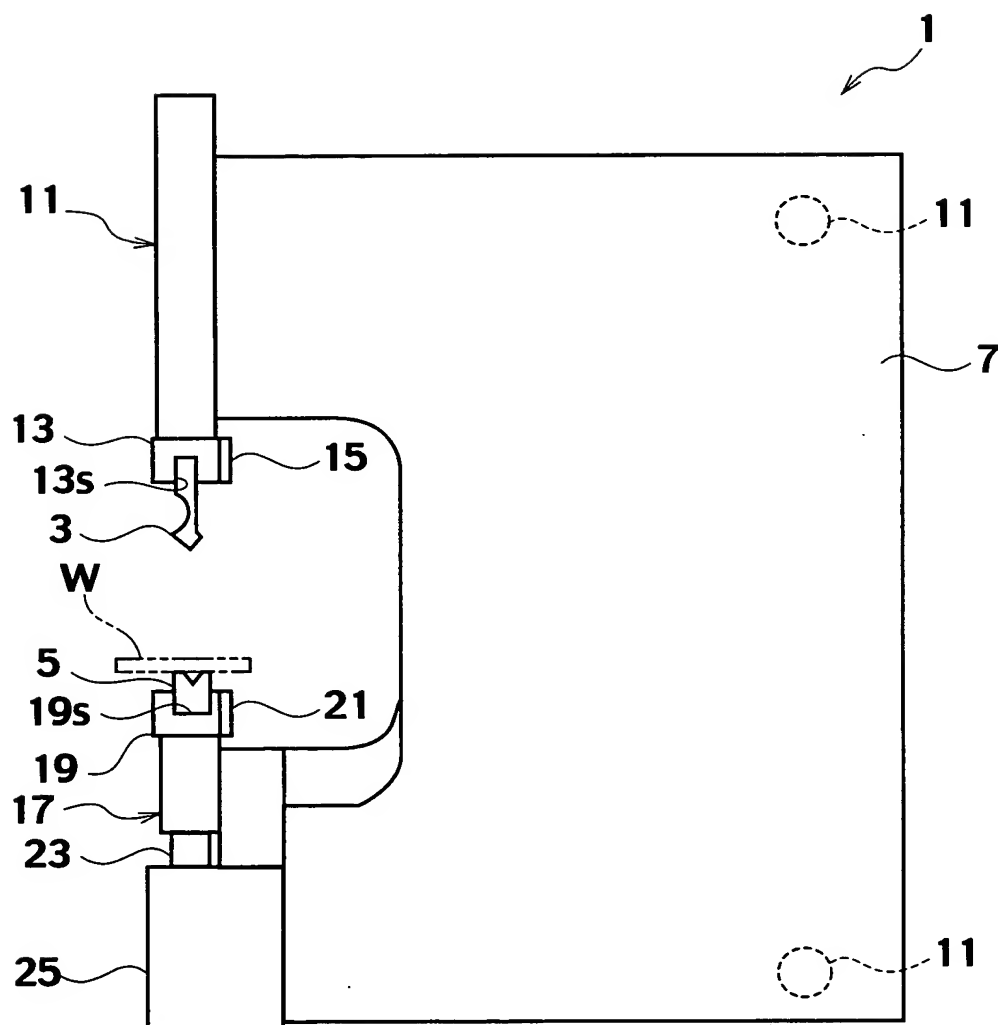


FIG.3

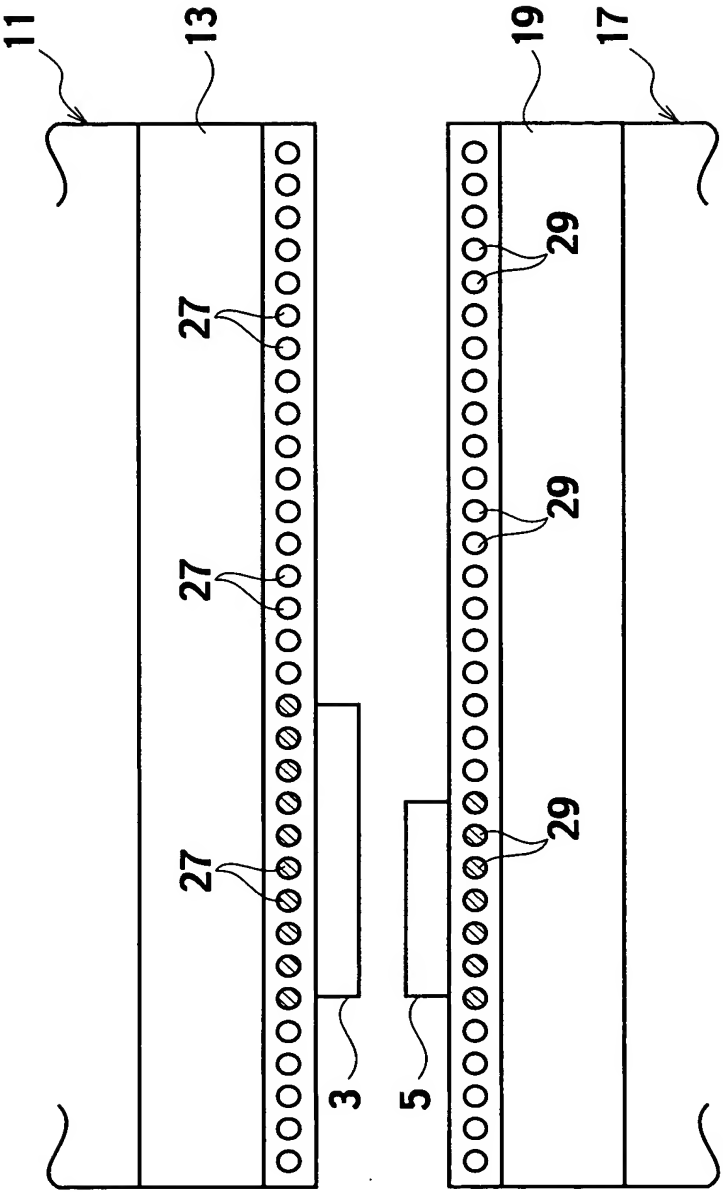
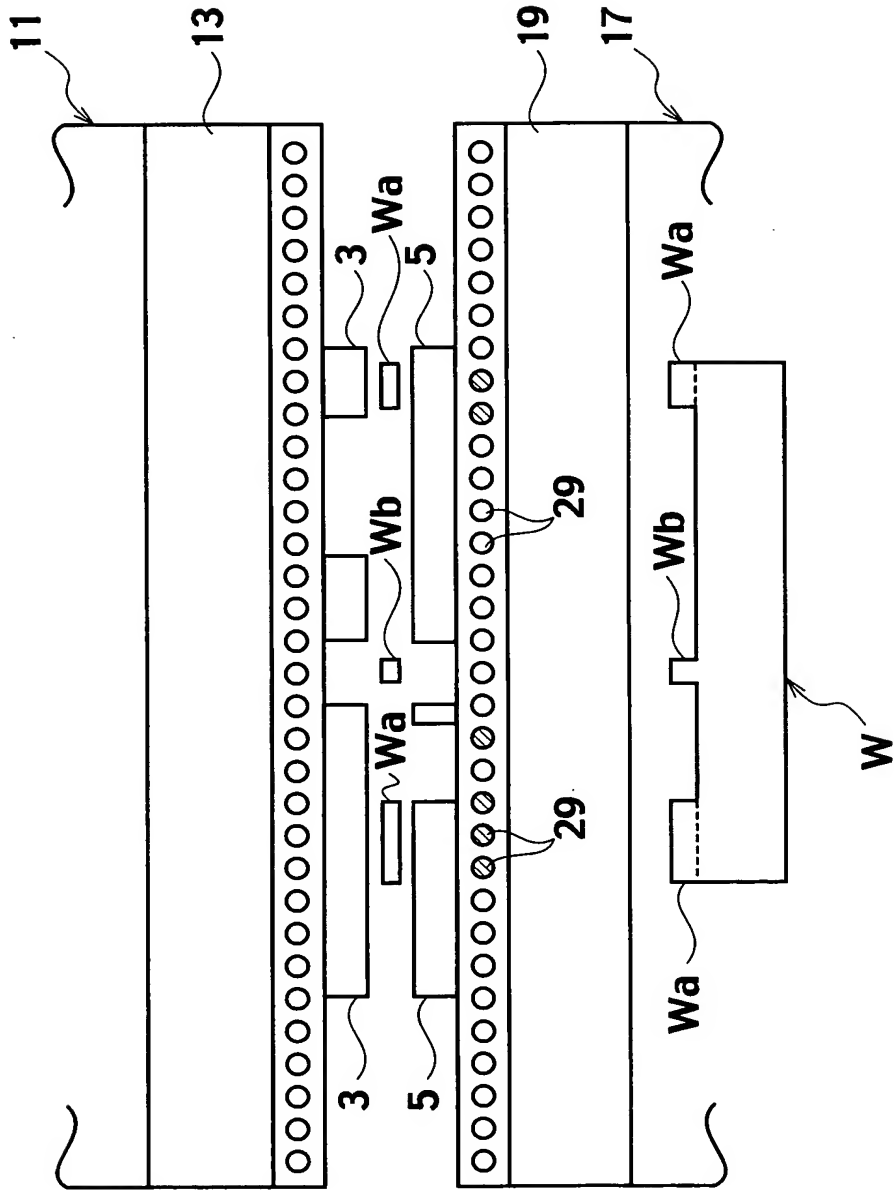
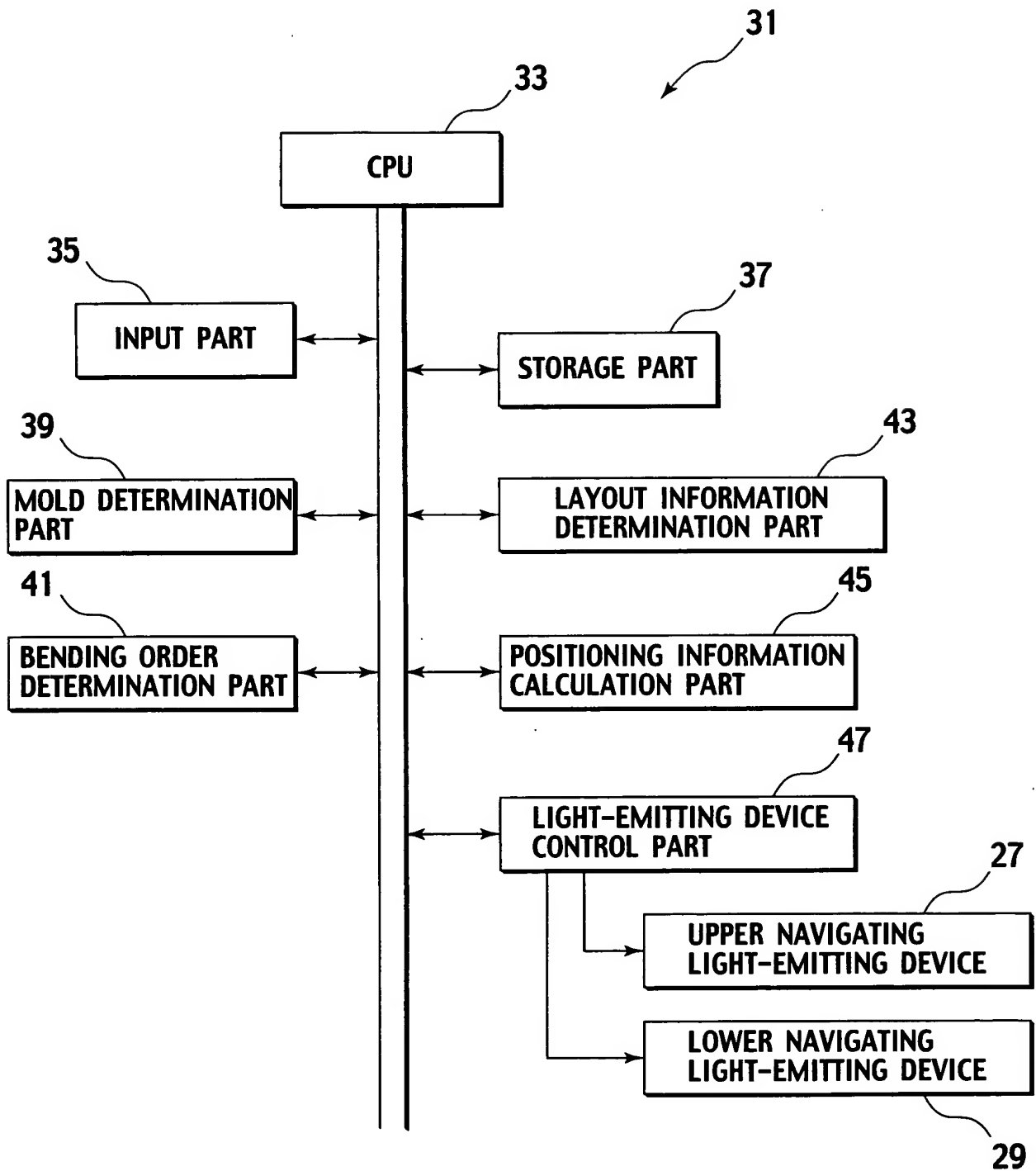


FIG.4



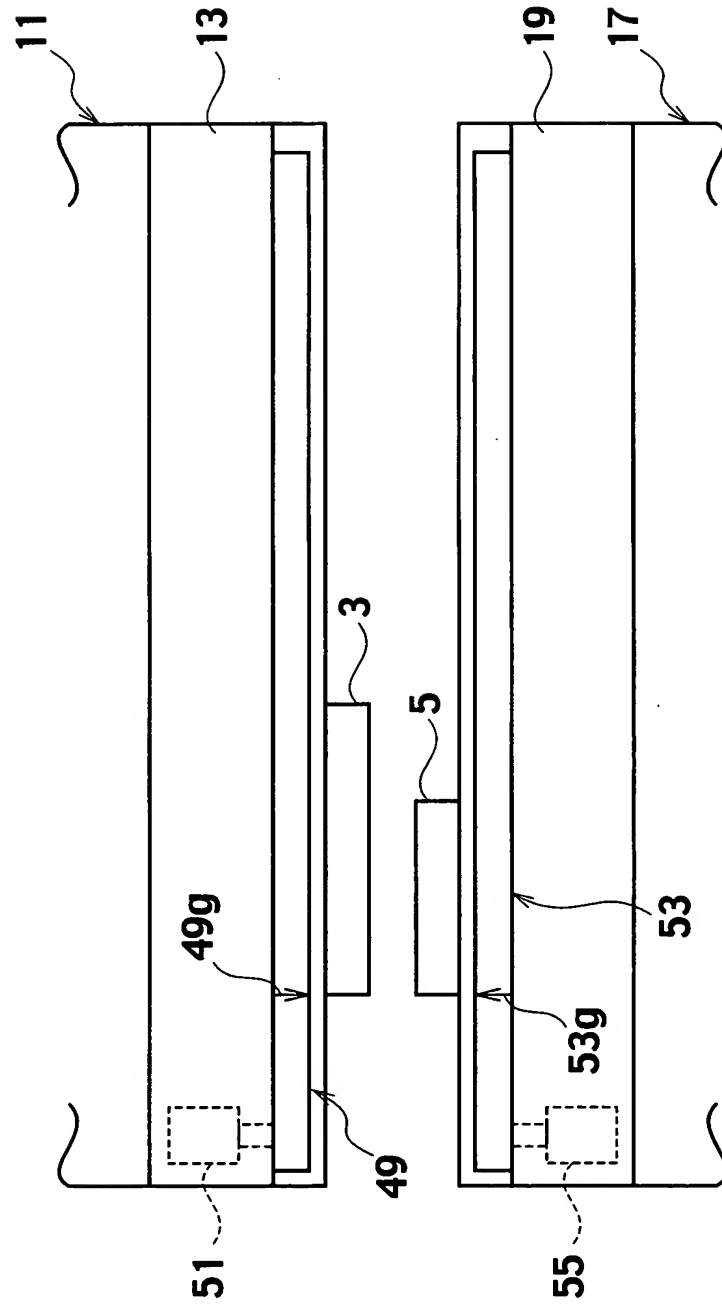
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FIG.5



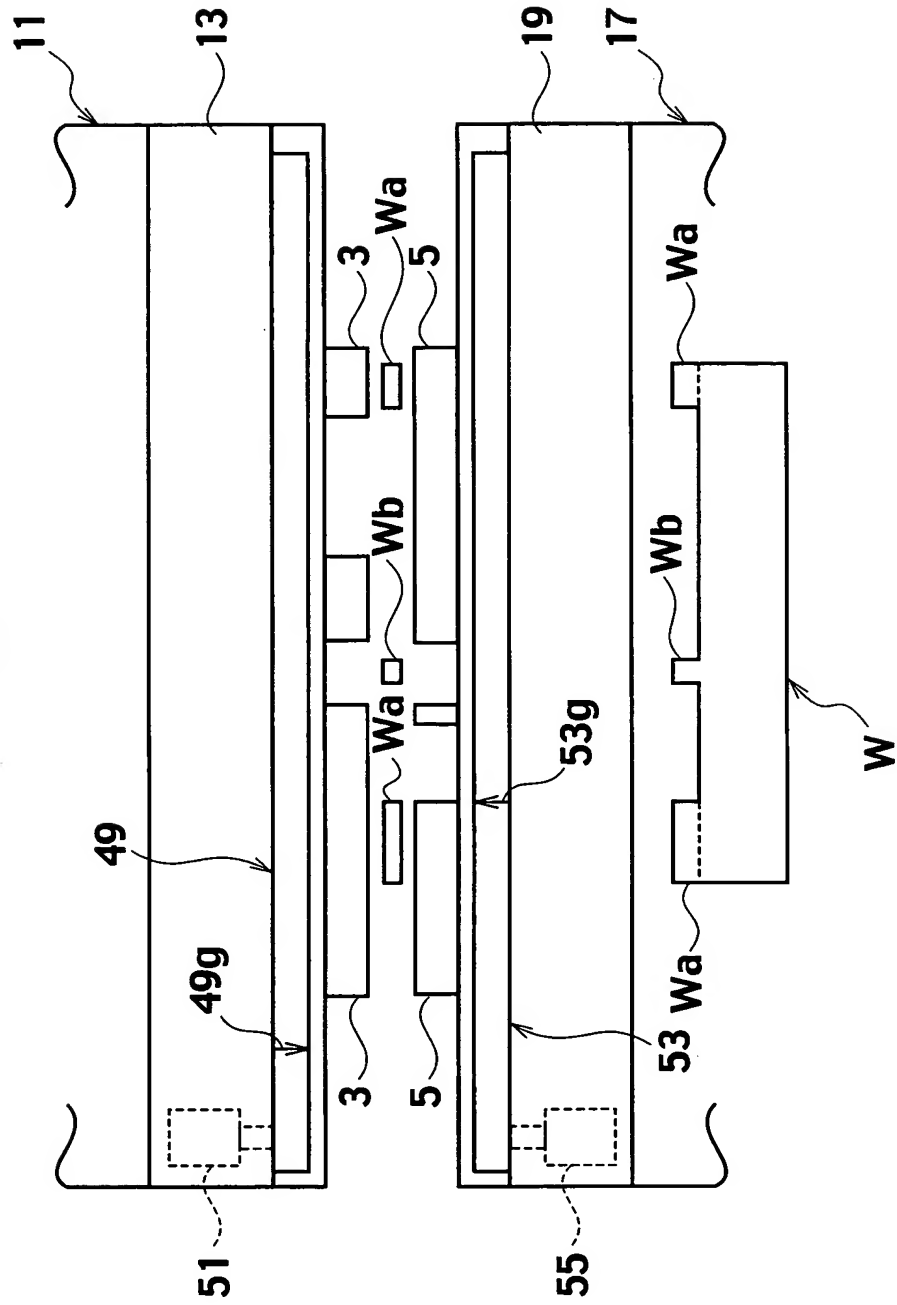
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FIG.6



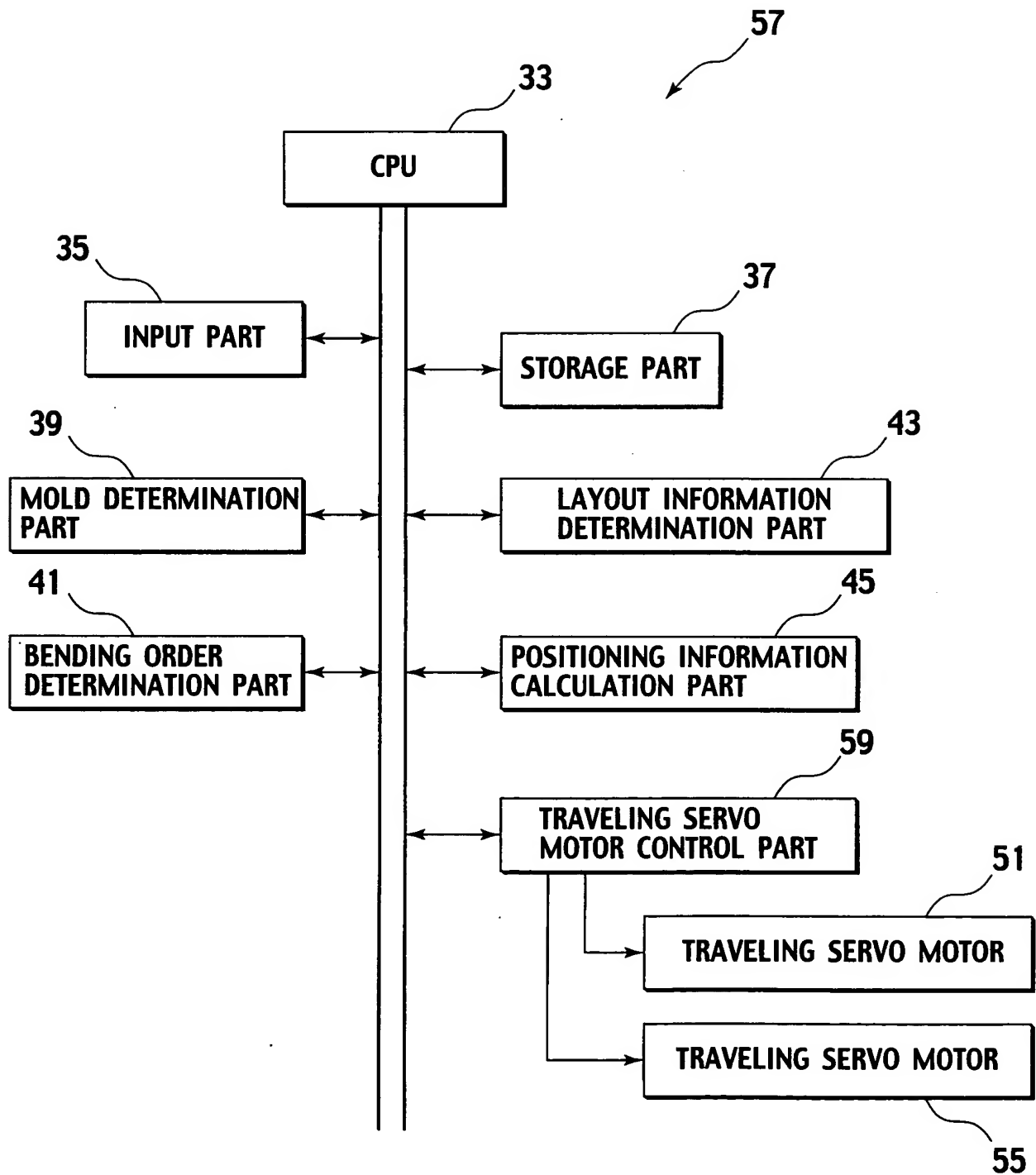
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FIG. 7



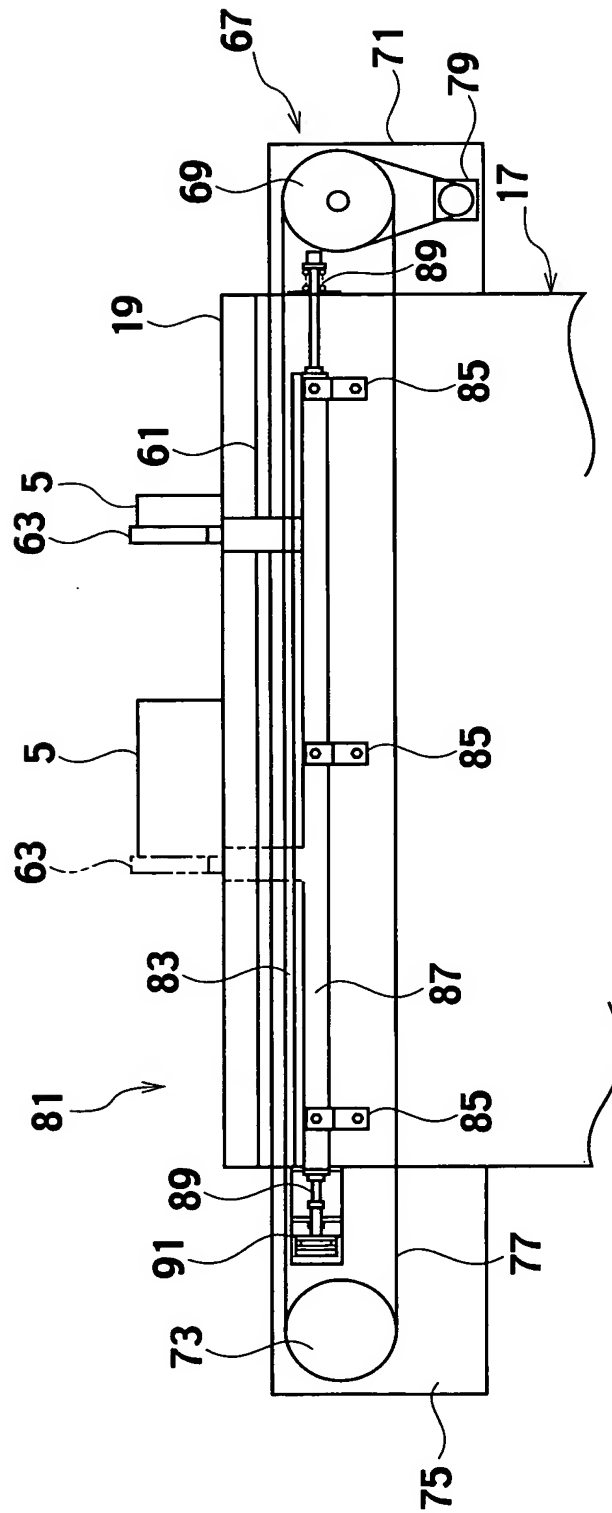
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FIG.8



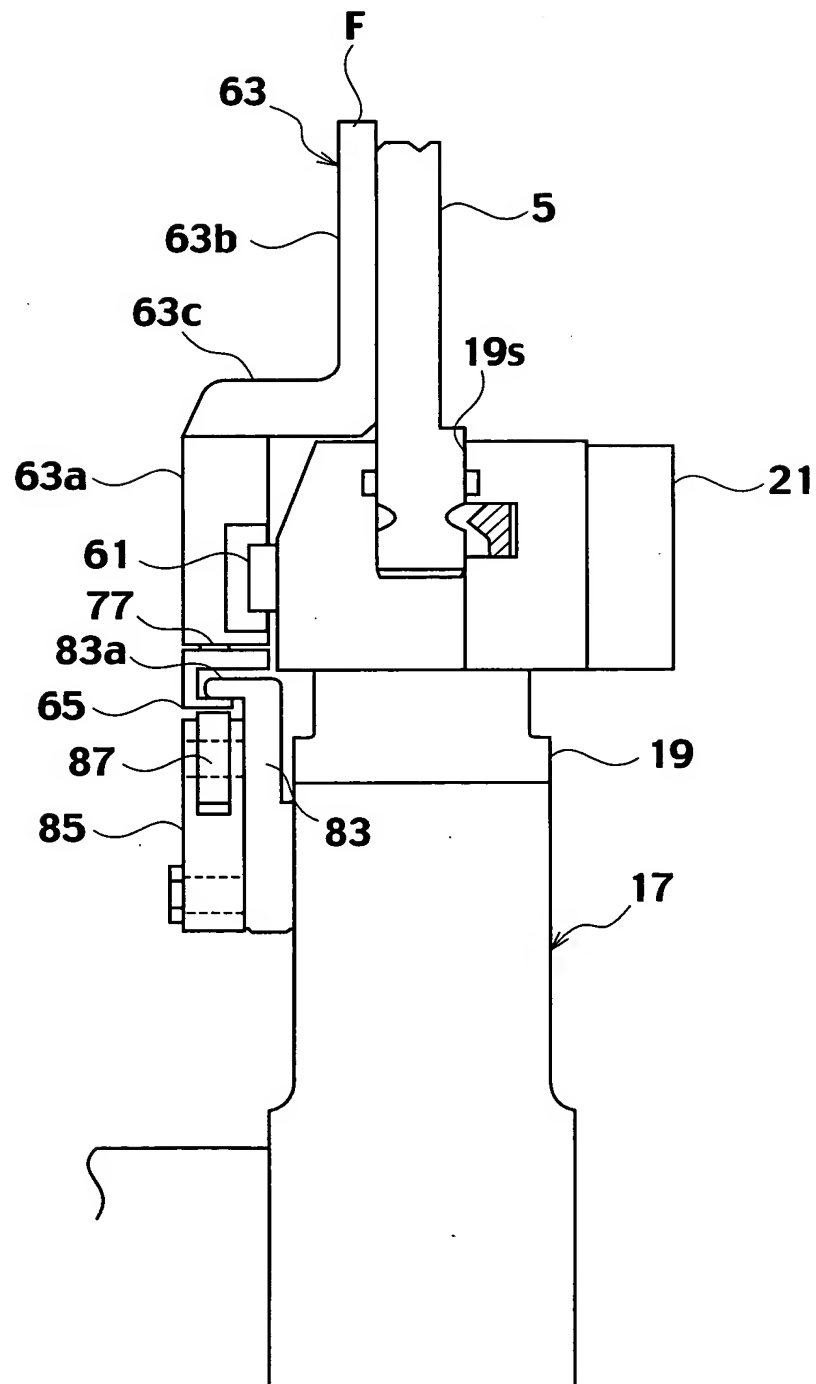
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FIG. 9

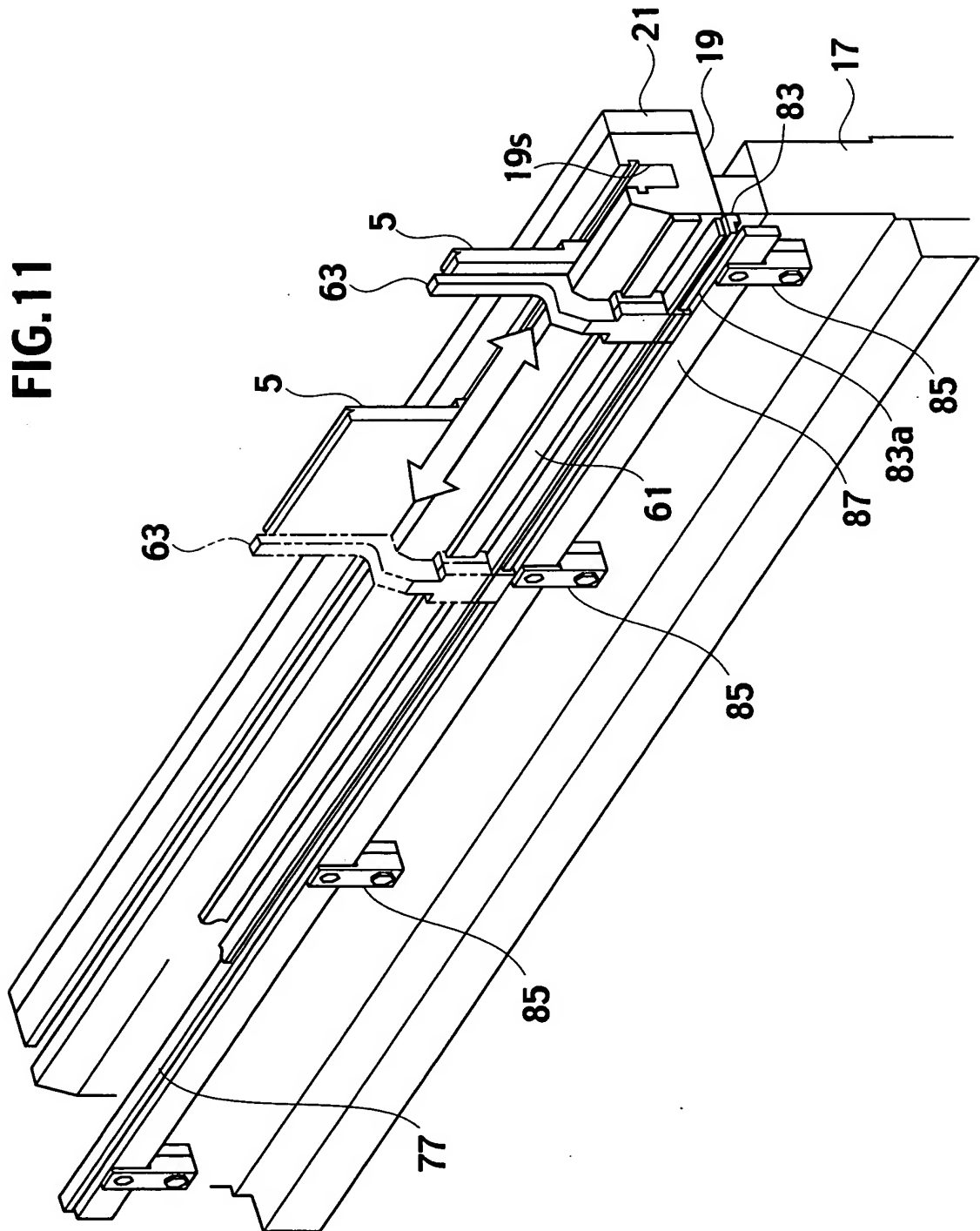


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FIG. 10

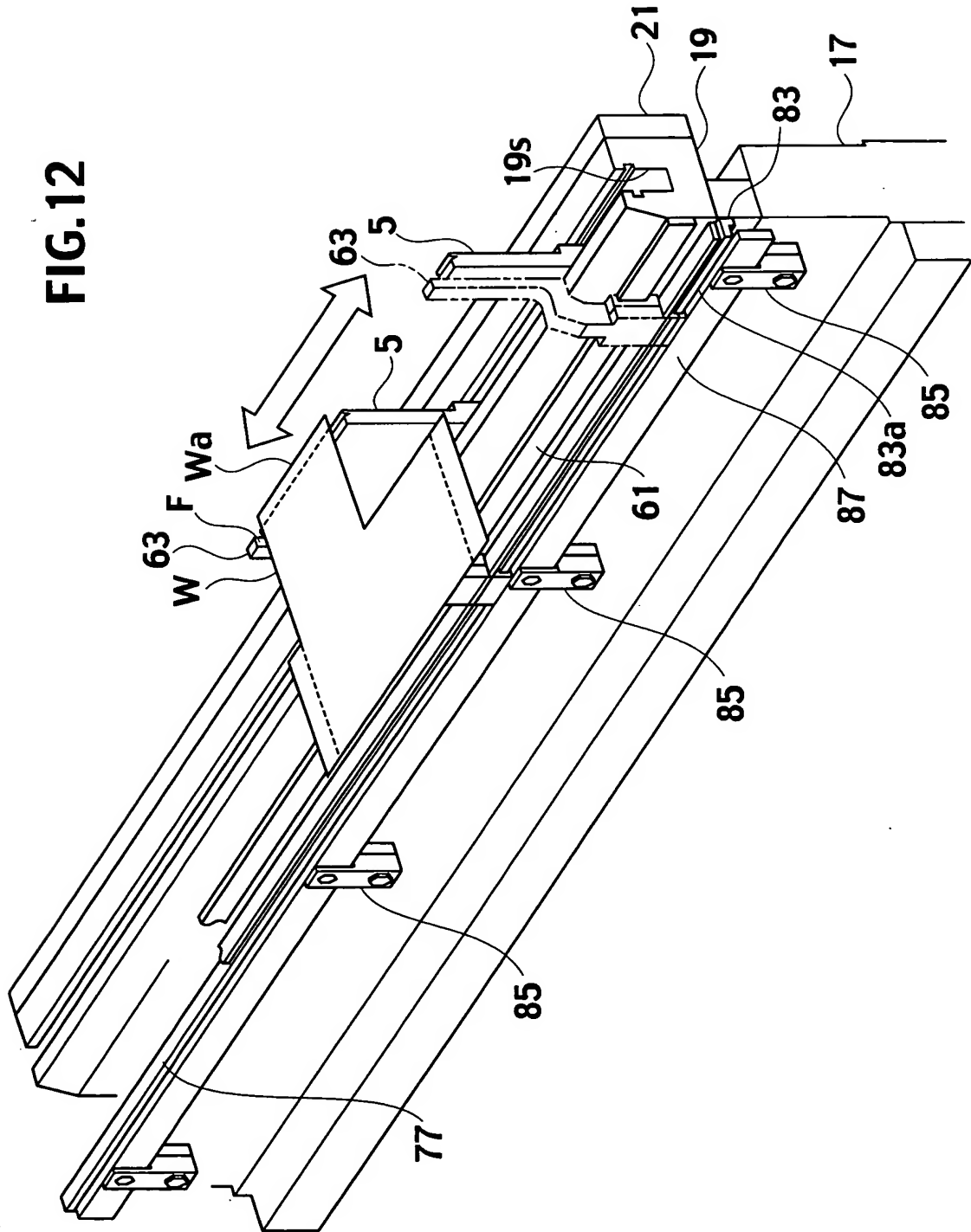


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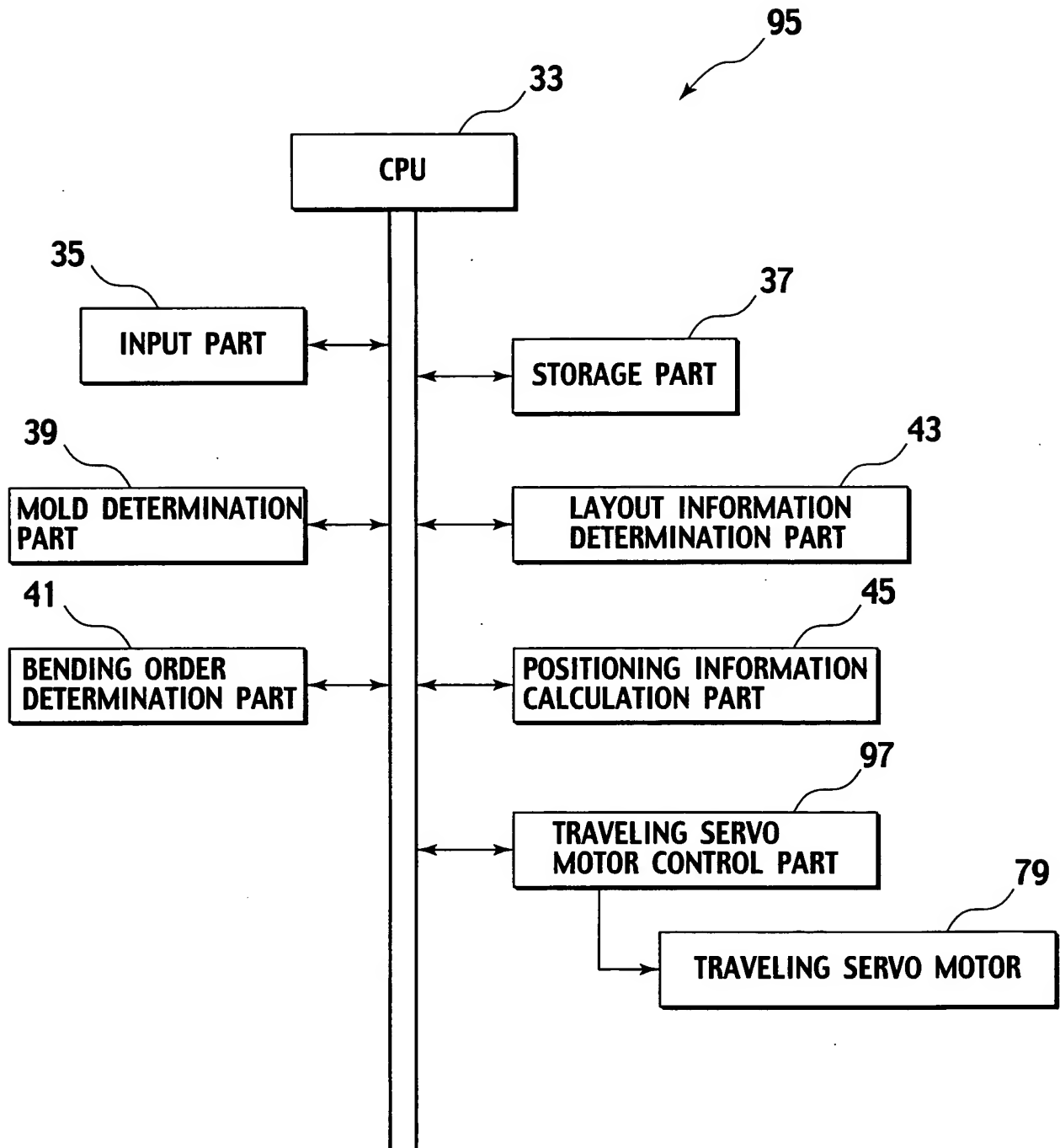
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FIG. 12



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FIG. 13



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FIG. 15

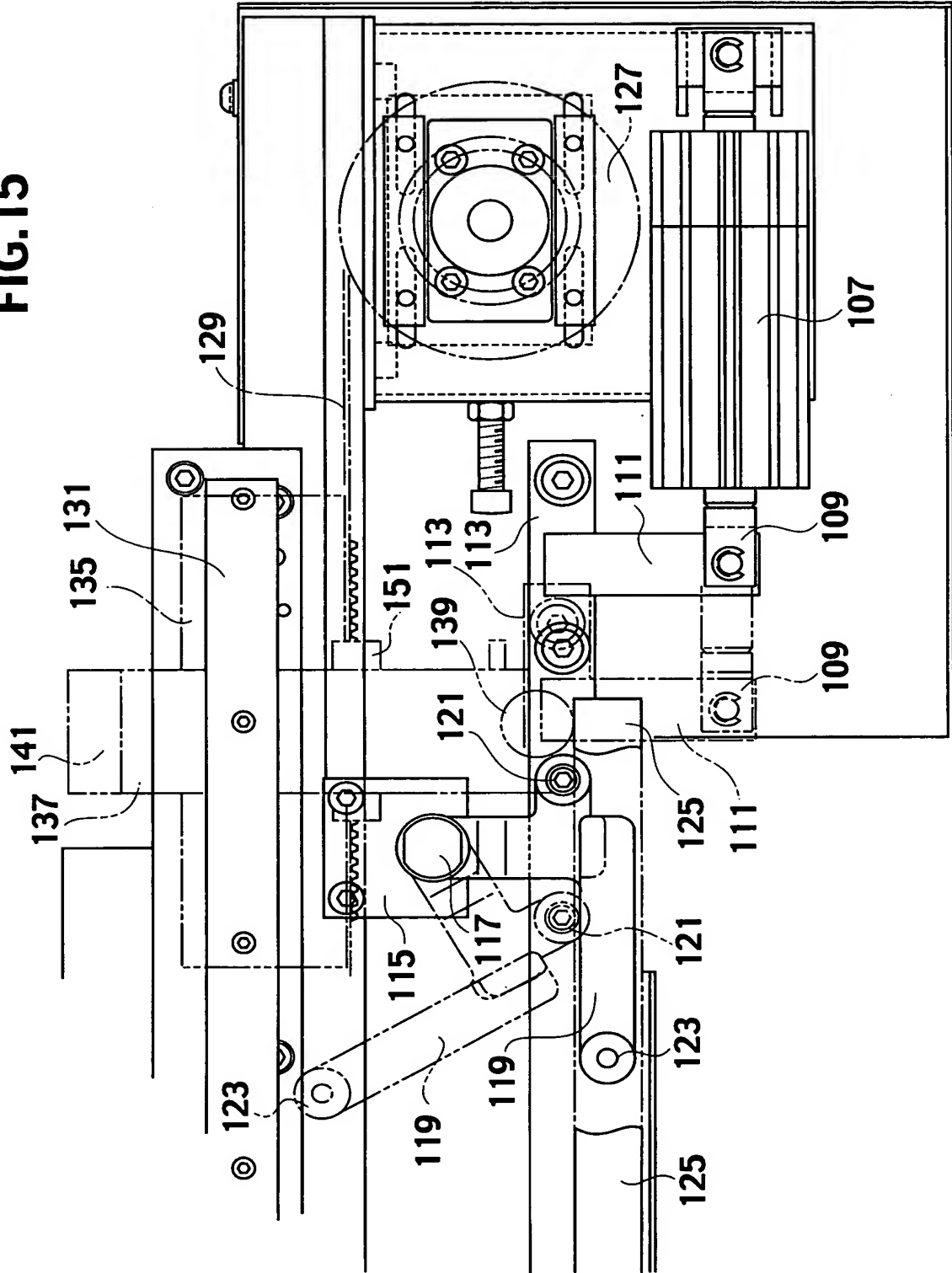
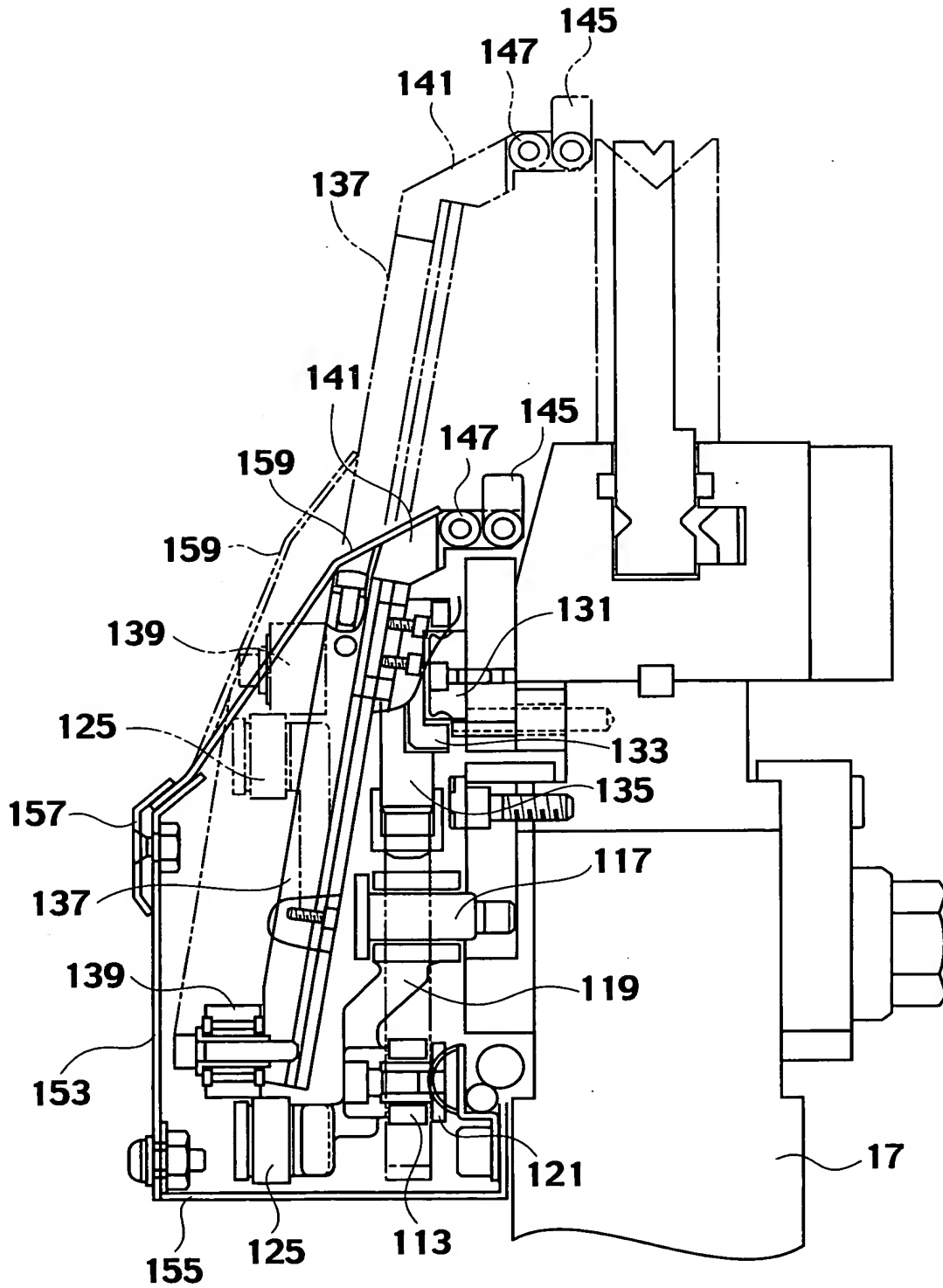


FIG. 16



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FIG. 17A

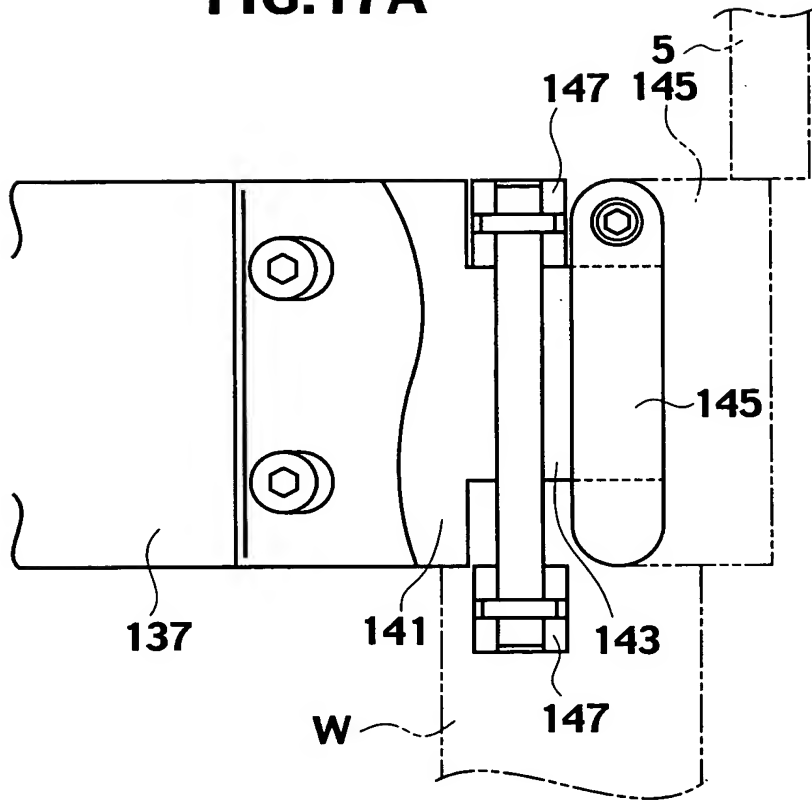


FIG. 17B

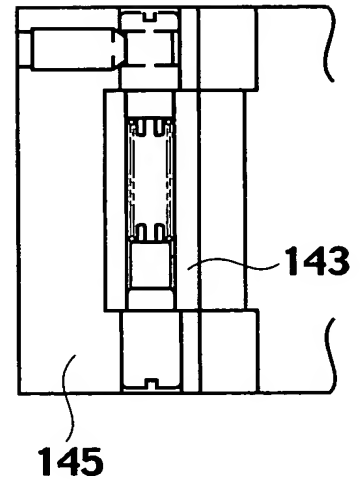
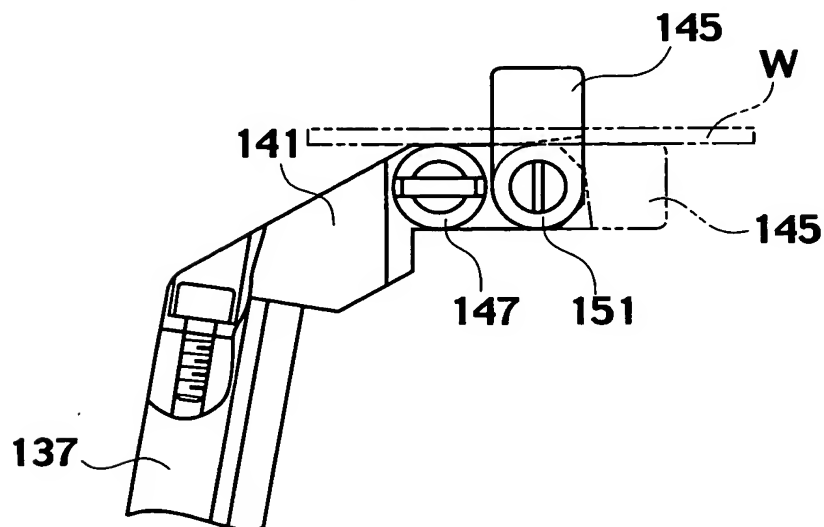


FIG. 17C



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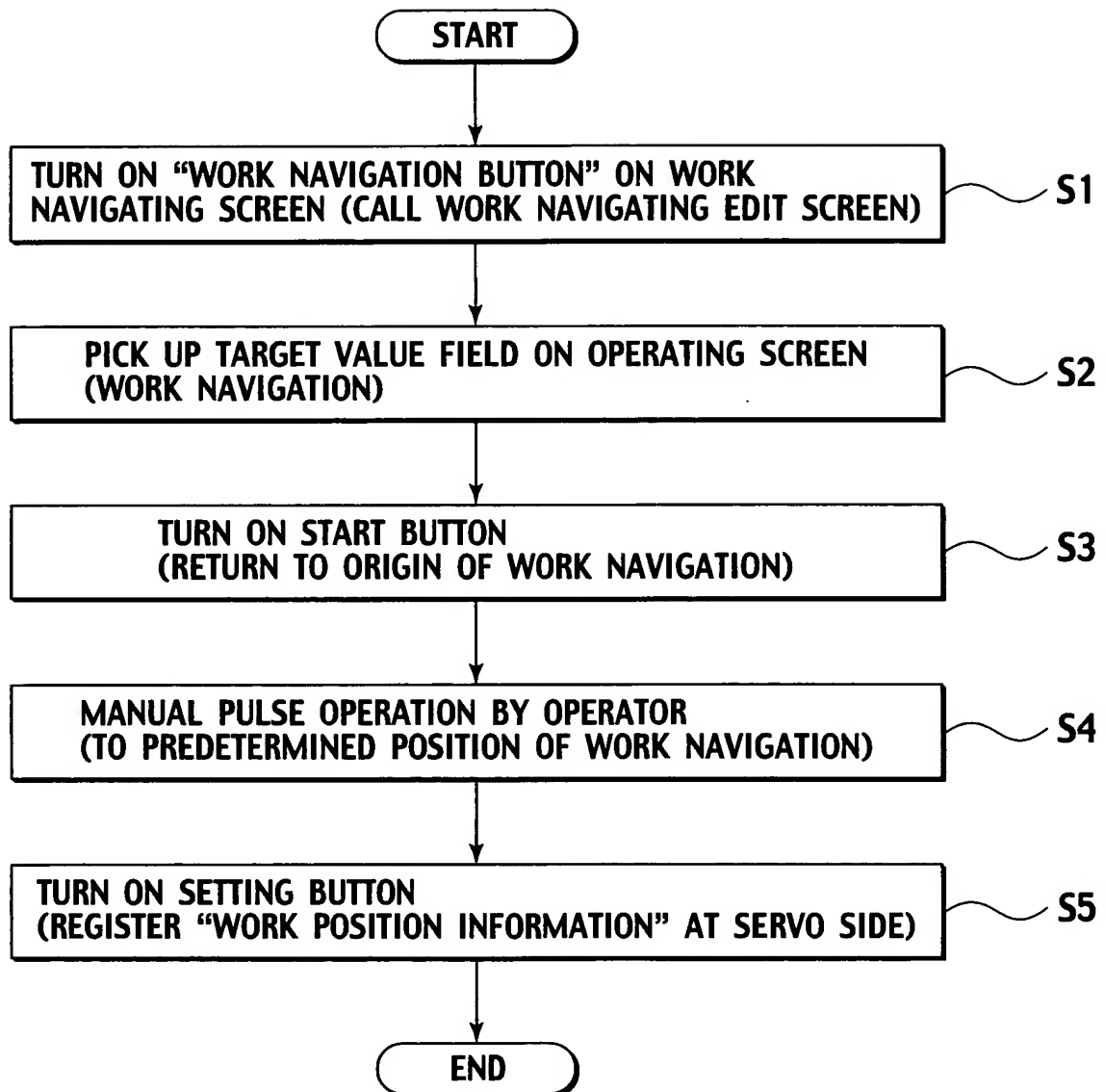
FIG.18

FIG. 19A

FIG. 1

PRODUCT NAME: SAMPLE-01 **DATE: 2003/06/21 10:49:07**

PROCESS $\frac{1}{6}$ **SET-UP** $\frac{1}{1}$ **NUMBER OF PROCESSES** $\frac{\alpha}{\beta}$ **NUMBER OF TIMES R** $\frac{-2.00}{\beta}$

SIZE: 12.09
ANGLE: 38.00°
V WIDTH: 8
INNER R: 1.0

L1 10.99 **L2** 10.99 **α'** **β'** **TIMER** 1 2.0

D1 1,883 **D2** 1,910 **PULLBACK** D' -0.1 F 6 L' 10

CC 184 **SLOW DOWN** SD 0.2 SF 4 SI 0.0

Y1 -500.5 **Y2** -271.5 **BLADE DISTANCE LIMIT** US 22.0 **STOPPING PRESSURE** PE 9.6

Z -3.0

INPUT AN L-AXIS TARGET VALUE

WORK NAVIGATION

FINISH STORAGE

BION **: W/N ON :**

253 **160** **159**

FIG. 19B

FIG. 1

The diagram illustrates a handheld electronic device 100, such as a calculator or PDA, with various components labeled. The device includes a display 105, a numeric keypad 110, a function keypad 115, and a navigation keypad 120. A sample screen 130 displays a data entry form for "PRODUCT NAME: SAMPLE-01". The form includes fields for "PROCESS" (1/6), "SET-UP" (1/1), "NUMBER OF PROCESSES" (2.00), "NUMBER OF TIMES R" (1/1), "TARGET VALUE" (1020.70), "STRIKING DIRECTION" (0), "PULL SIDE AMOUNT" (3.0), "RETRACT POSITION" (0), and "5mmUP" (0). The screen also shows a "WIN-1234.55" field and a "Y1 CURRENT VALUE" field. The device is labeled with various reference numerals: 100, 105, 110, 115, 120, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240, 245, 250, 255, 260, 265, 270, 275, 280, 285, 290, 295, 300, 305, 310, 315, 320, 325, 330, 335, 340, 345, 350, 355, 360, 365, 370, 375, 380, 385, 390, 395, 400, 405, 410, 415, 420, 425, 430, 435, 440, 445, 450, 455, 460, 465, 470, 475, 480, 485, 490, 495, 500, 505, 510, 515, 520, 525, 530, 535, 540, 545, 550, 555, 560, 565, 570, 575, 580, 585, 590, 595, 600, 605, 610, 615, 620, 625, 630, 635, 640, 645, 650, 655, 660, 665, 670, 675, 680, 685, 690, 695, 700, 705, 710, 715, 720, 725, 730, 735, 740, 745, 750, 755, 760, 765, 770, 775, 780, 785, 790, 795, 800, 805, 810, 815, 820, 825, 830, 835, 840, 845, 850, 855, 860, 865, 870, 875, 880, 885, 890, 895, 900, 905, 910, 915, 920, 925, 930, 935, 940, 945, 950, 955, 960, 965, 970, 975, 980, 985, 990, 995.

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FIG.21

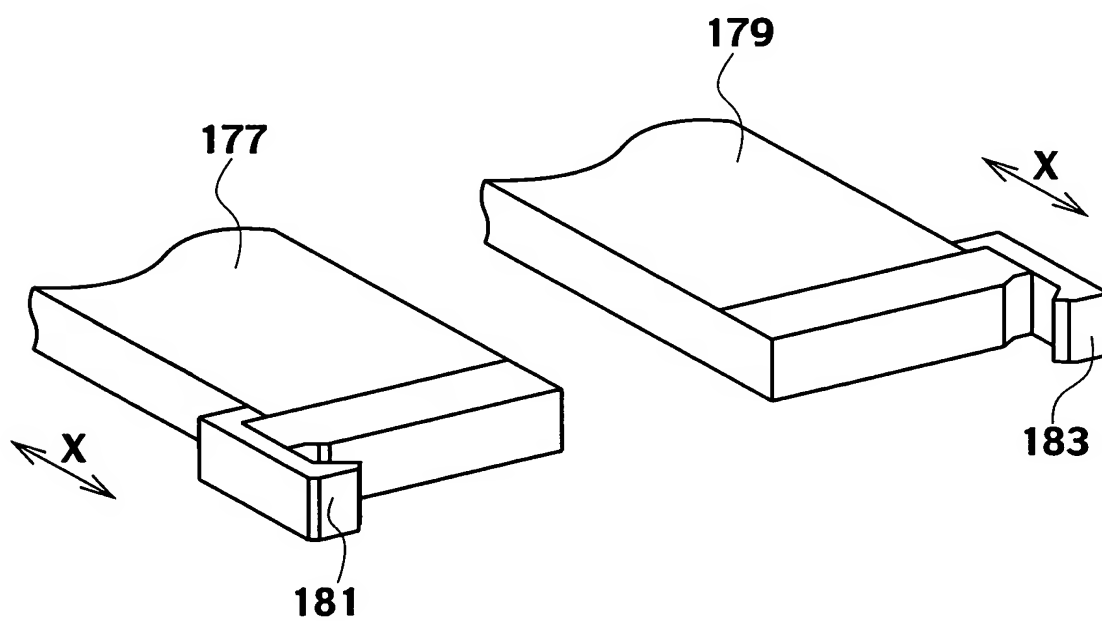


FIG.22B

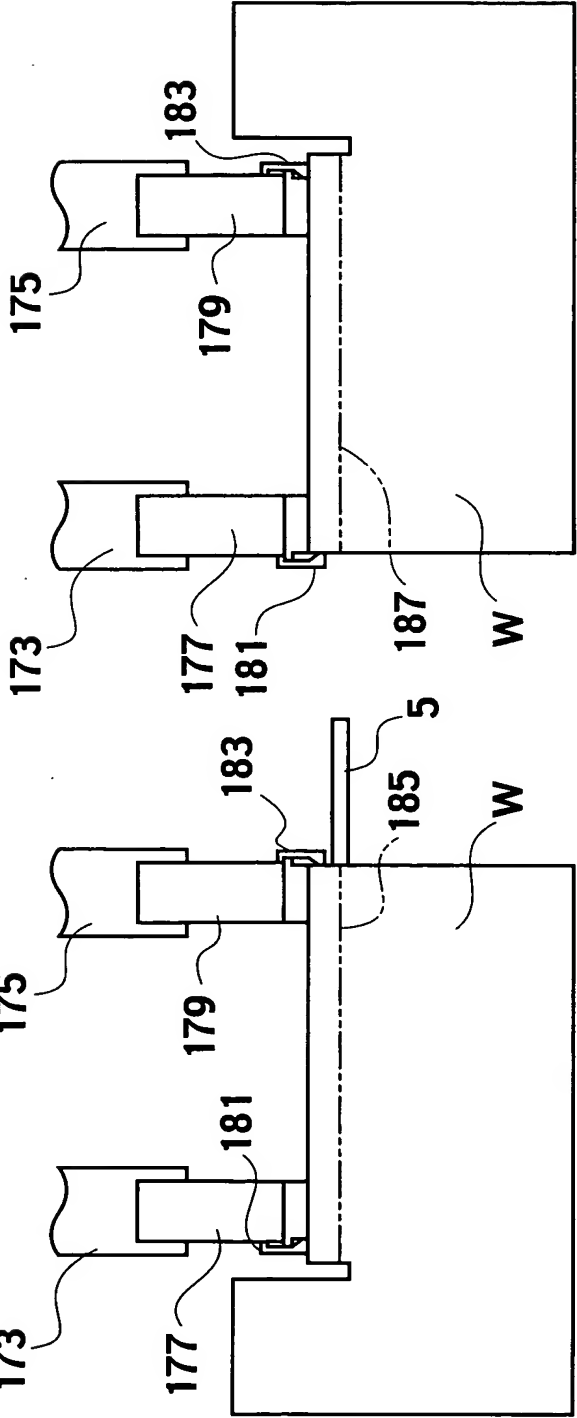


FIG.22A

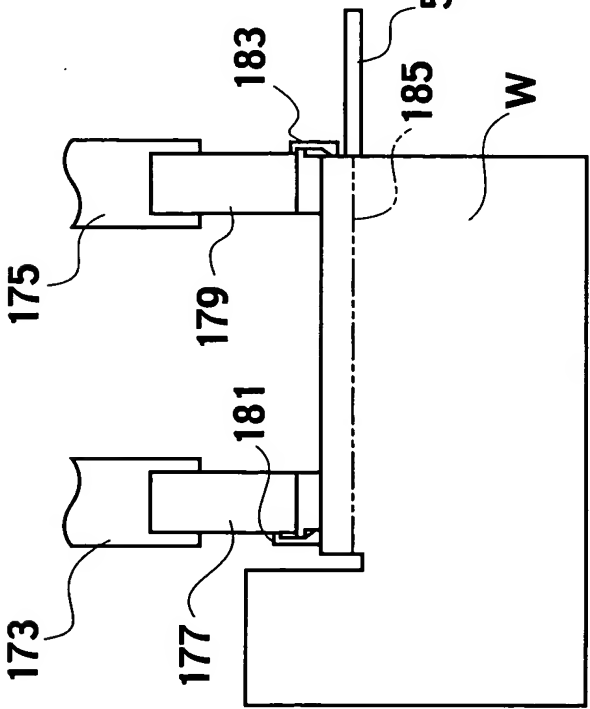


FIG.23

